

### Achieving Extremely Low Effluent TN and TP Concentration at Very Low SRTs Using IFAS Technology

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# Purposes

- Investigate the ability of IFAS processes with extremely short SRTs to remove total nitrogen
- Investigate ability of development of PAOs in the sludge blanket in the secondary clarifiers
- Summarize the evolving understanding of the Bio-P removal mechanism in the sludge blanket



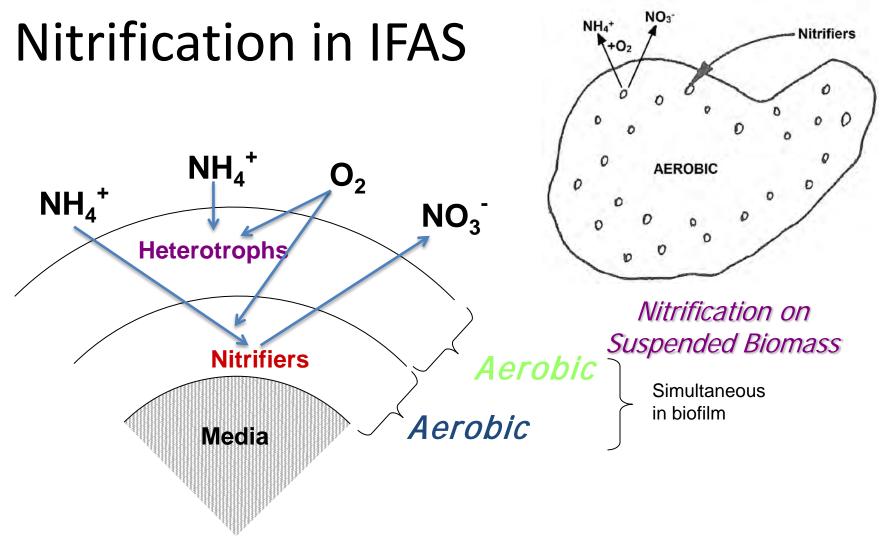
### Design and Operation of an IFAS IFAS design is easy !

- 1. Very similar to Conventional Activated Sludge System
- 2. However, nitrification exists in both suspended and attached biomass
  - High load (low SRT) nitrification in biofilm dominates
  - Low load (high SRT) nitrification in suspension plays a greater role
  - Higher nitrification rates at a given SRT in CAS seeding effect from attached biomass

**Technical Sessions** 

• Higher DO Setpoint (3-4 mg/L)

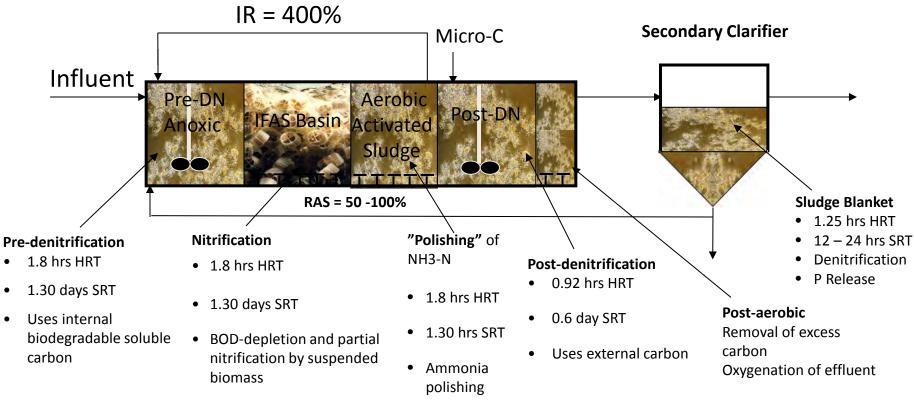




#### Nitrification on carrier



## **IFAS Process Configuration**

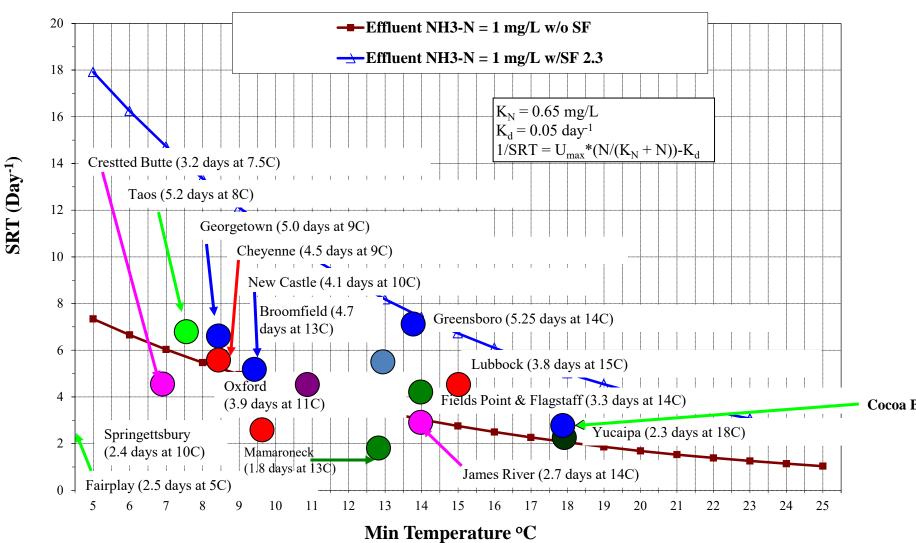


 High-rate nitrification by attached biomass

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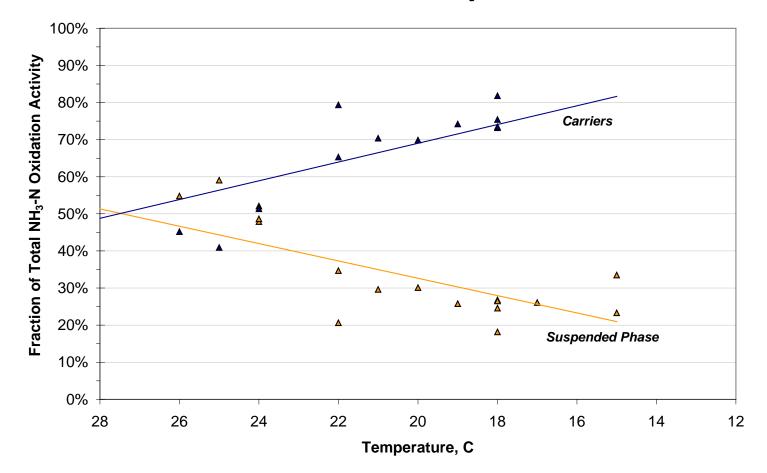
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#### **SRT For Nitrification**

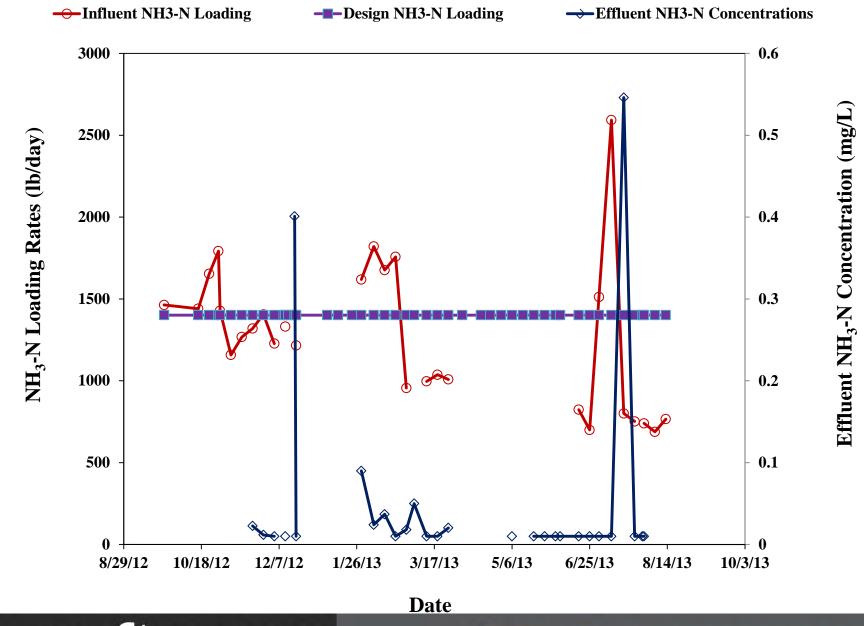


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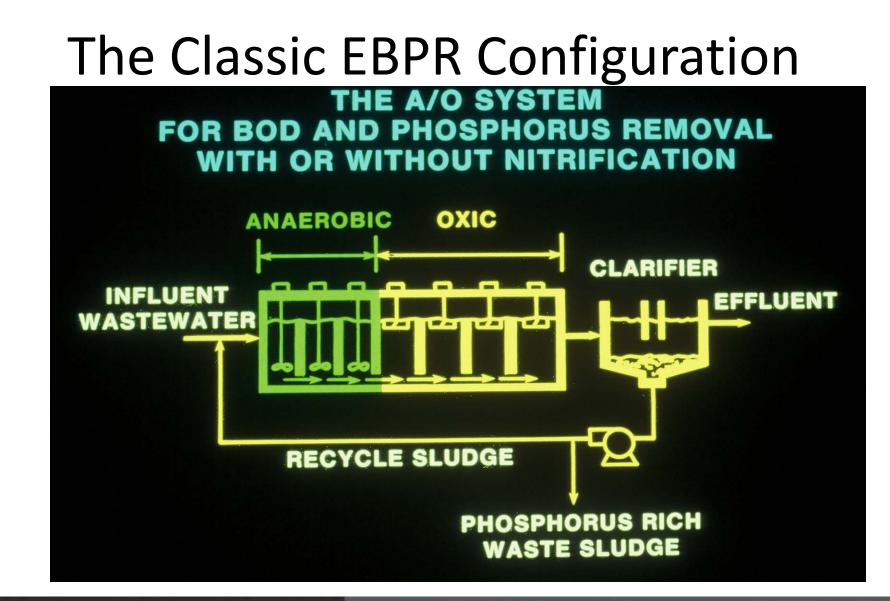
### Seasonal Shift in Ammonia Oxidation Activity



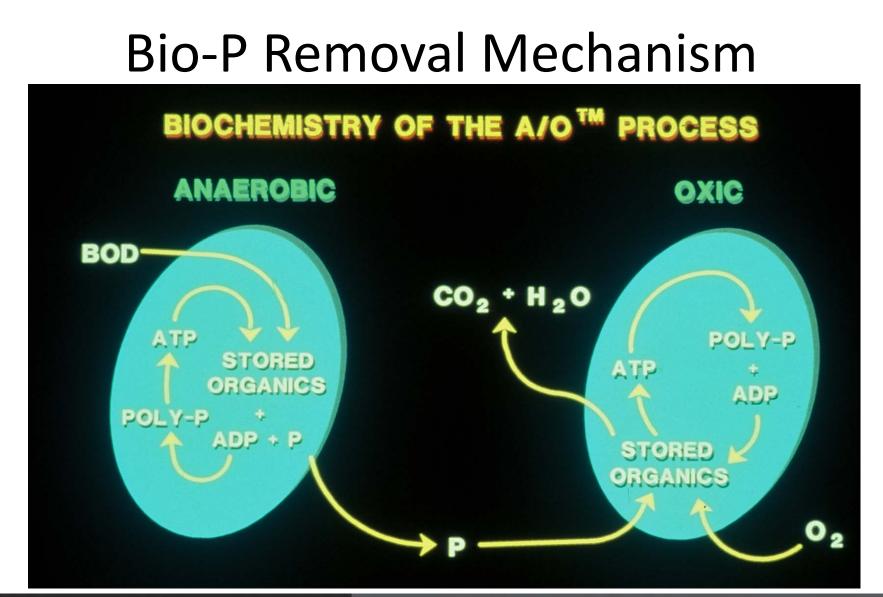




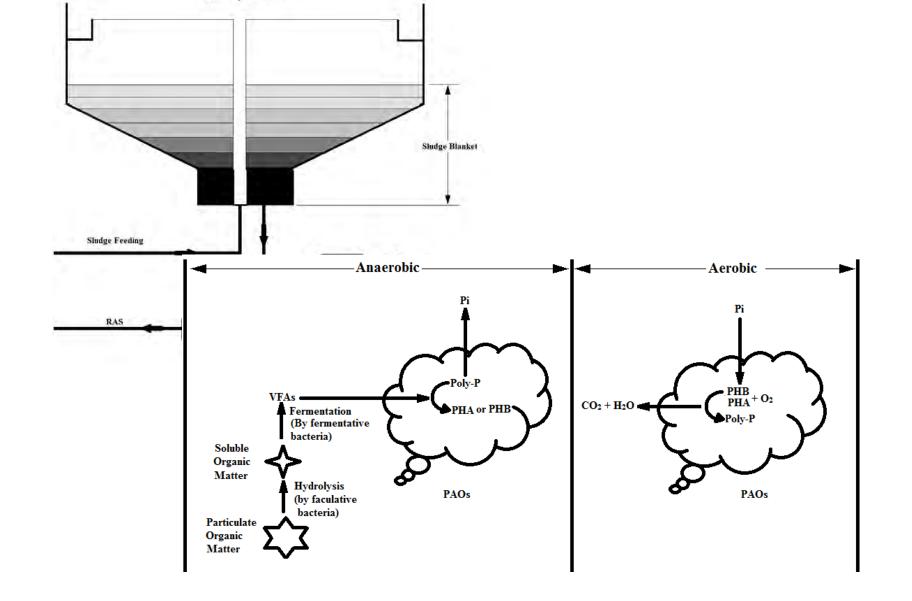
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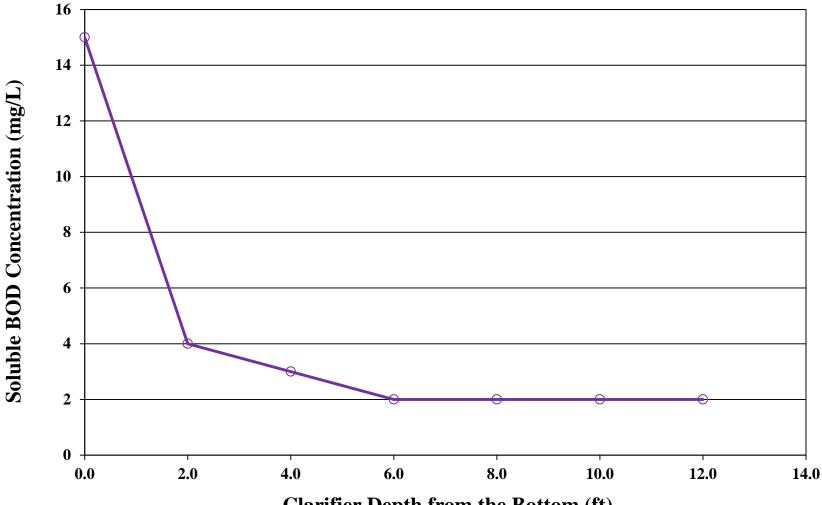








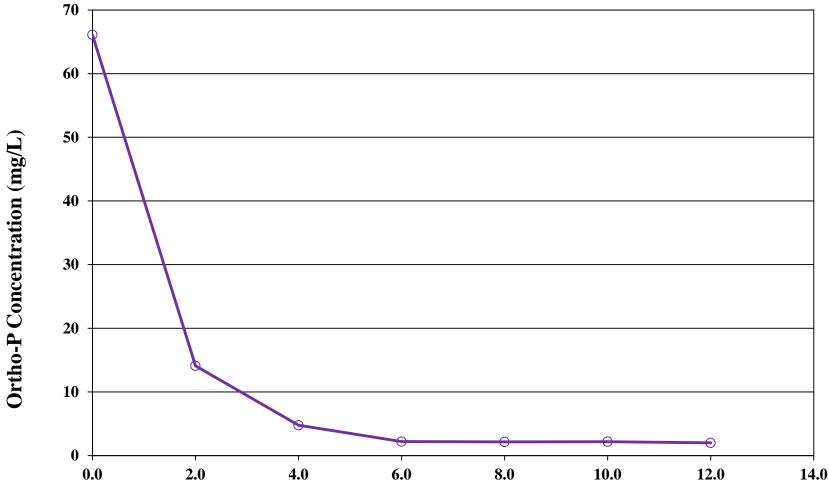
----Soluble BOD



**Clarifier Depth from the Bottom (ft)** 

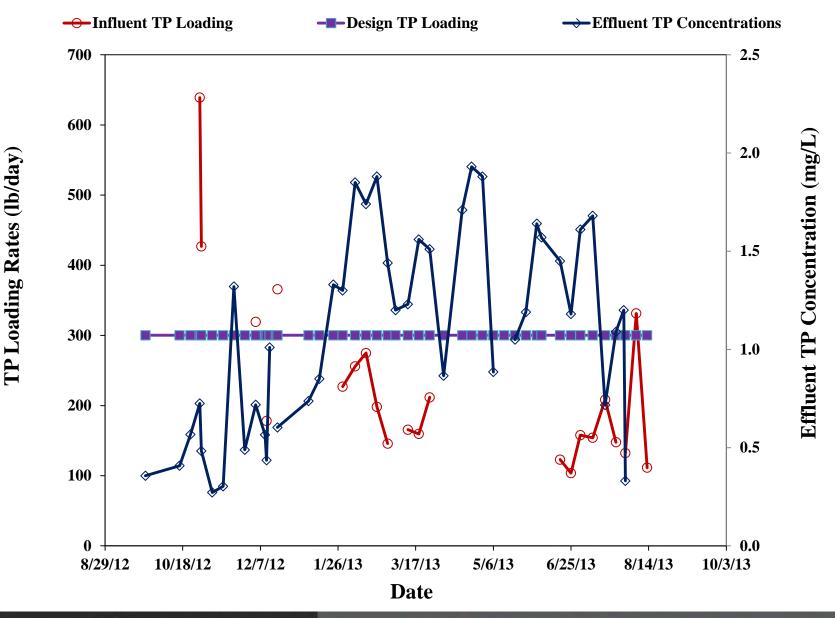






**Clarifier Depth from the Bottom (ft)** 





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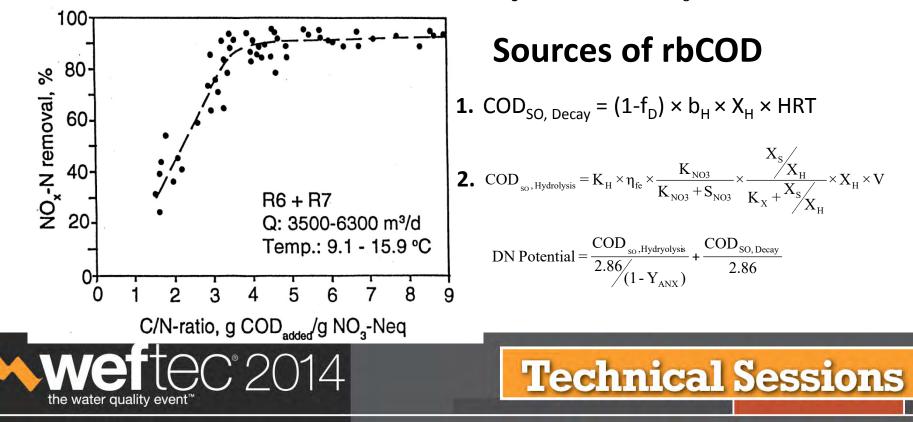
## Post-Denitrification

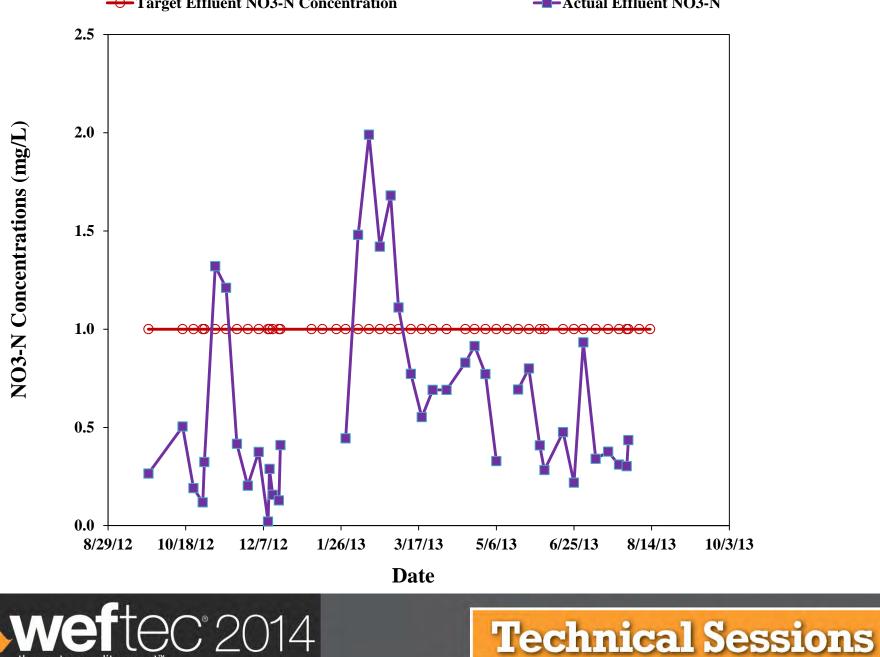
 $r_{DN} = k * [S_{COD}/(S_{COD}+K_{S,COD})]* [S_{NO3}/(S_{NO3}+K_{S,NO3})]$ 

What this equation tells us?

•Availability of carbon source is normally the limiting factor ( $K_s = 2,5 - 5 \text{ mg SBCOD/I}$ ) when C/N ratio is less 3 mg COD/mg

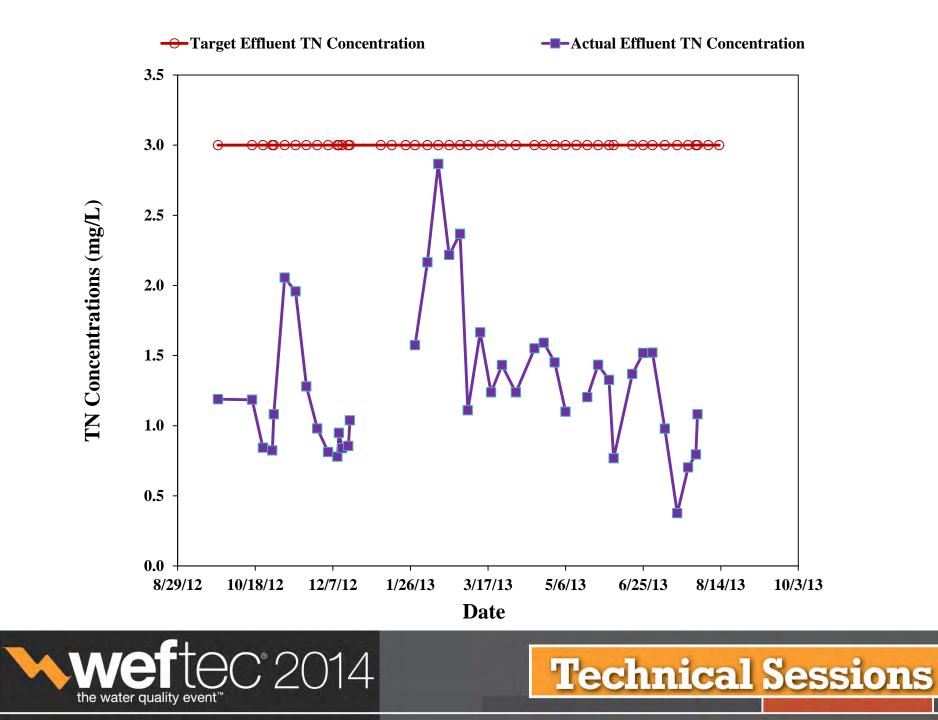
 If very low effluent NO<sub>3</sub>-N (< 1-3 mg/l) is required, NO<sub>3</sub>-N is the limiting factor and determining the DN-rate (K<sub>s</sub> = 0,5-2,0 mg NO<sub>3</sub>/l)





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#### ----Actual Effluent NO3-N



### Take-home Message

- The IFAS processes have established themselves as a well-proven, robust and compact processes for nutrient removal)(now altogether > 600 plants in > 50 countries – 60 installations in the USA).
- 2. The IFAS is an excellent technology for upgrading existing CAS systems within the existing tankage for either maintaining nitrification at higher flow rates/loads or upgrading a CAS plant to meet new nitrification or total nitrogen removal requirements.
- 3. The IFAS technology could achieve extremely low NH3-N and NO3-N concentrations in secondary effluent. Total inorganic nitrogen (TIN) concentrations as low as 0.5 mg/L are achievable utilizing IFAS technology.
- 4. The experience with the operation of Cocoa Beach WRF IFAS plant shows the following: (1) the sludge blanket control strategy in the secondary clarifiers is able to achieve TN and TP less than 1 mg/L and 3 mg/L in effluent in most cases if the sludge blanket is carefully controlled; (2) this process is not as sensitive to TBOD5/TP ratio in plant influent wastewater as the other EBPR processes; (3) this process does not impact the total process SRT selection.





## Acknowledgement

- All Plant Staff
- Britt Williams
- Mike Baker

